

# Linking Antibody to Drug with ThioBridge™ Conjugation Technology for Better ADCs

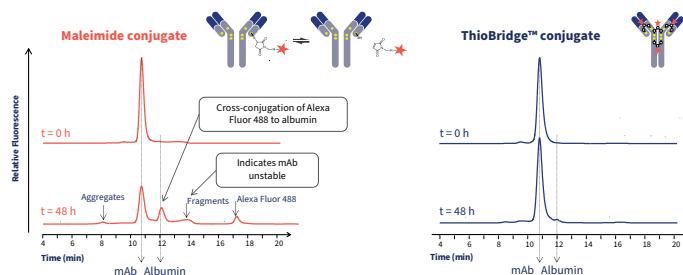


## ThioBridge™

Antibody-drug conjugates (ADCs) are a powerful approach to targeted cancer treatment, combining monoclonal antibodies (mAbs) with potent drugs. However, first-generation conjugation technologies used in ADC development have limitations such as inconsistent drug-to-antibody ratios (DAR) and unstable linkers. Abzena's ThioBridge™ conjugation technology offers a solution by providing a more uniform DAR profile, stable linker attachment, and improved pharmacokinetic properties.

### ThioBridge™ Delivers Next-Gen Results

ThioBridge™ provides several benefits for ADC development, offering a controlled, uniform, and specific attachment of linker payloads to support the stability and optimal function of the antibody. We can demonstrate ThioBridge™ versus maleimide stability ex vivo using rat serum (Figure 1).

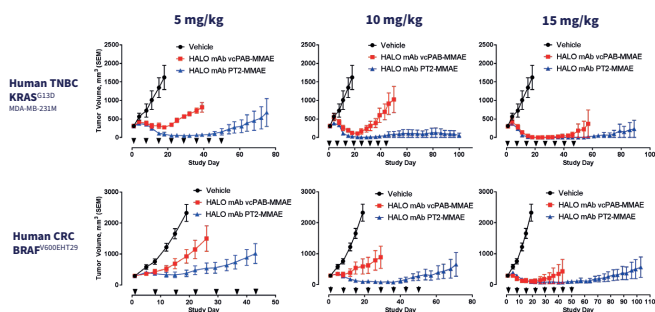


**Figure 1.** Size-exclusion chromatography (SEC) analysis of the stability of ThioBridge™ vs maleimide conjugation.

Analytical size-exclusion chromatography (SEC) analysis revealed that the ThioBridge™ conjugate maintained its stability, with no loss of AlexaFluor488, while the maleimide conjugate showed payload loss.

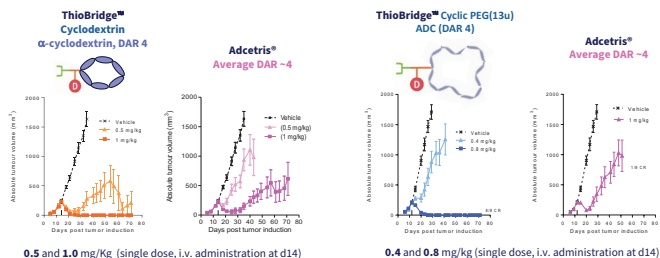
The ThioBridge™ conjugation process is straightforward and tolerant of different reaction conditions. After reducing the interchain disulfides, the ThioBridge™ reagent is added to the antibody, followed by purification. The resulting ADC can be analyzed to determine the DAR.

Studies have shown the superiority of ThioBridge™ ADCs in terms of stability, potency, and efficacy. ThioBridge™ conjugation maintains stability in serum, exhibits higher potency in mouse tumor models (Figure 2), and demonstrates improved stability in non-human primates. Different ThioBridge™ linker-payload combinations have shown enhanced tumor volume reduction compared to other conjugation technologies.



**Figure 2.** Comparing the potency of the ADC HTI-1511, generated via ThioBridge™ conjugation with a maleimide ADC (HALO mAb vc-PAB-MMAE) in a mouse model.\*

ThioBridge™ can work with different linker architectures such as alpha-cyclodextrin and cyclic PEG ADCs to increase potency and result in superior tumor reduction compared to existing ADCs (Figure 3). ThioBridge™ ADCs with different payload release mechanisms have also shown superior efficacy.



**Figure 3.** Comparing the potency of ThioBridge™ alpha-cyclodextrin ADC (DAR 4) and ThioBridge™ Cyclic PEG(13u) ADC (DAR 4) in a Karpas-299 mouse xenograft model.

## Conclusions

Abzena's ThioBridge™ conjugation technology offers significant advantages for ADC development. It provides a uniform DAR profile, stable linker attachment, and optimized pharmacokinetic properties. ThioBridge™ enables precise control over drug loading and attachment sites, supporting efficient production and profiling of ADCs.

\*Huang, L. et al. (2016). AACR Annual Meeting, Poster #1472. Data presented at PEGS 2016; Engineering a Tumor-Specific, Next-Generation Anti-EGFR ADC Development Candidate, Christopher D. Thanos, Ph.D. Sr. Director Biotherapeutics Discovery



**ABZENA**

CAMBRIDGE, UK | BRISTOL, PA, USA | SAN DIEGO, CA, USA

ABZENA.COM